

DRAWING NO.
CV15600BX

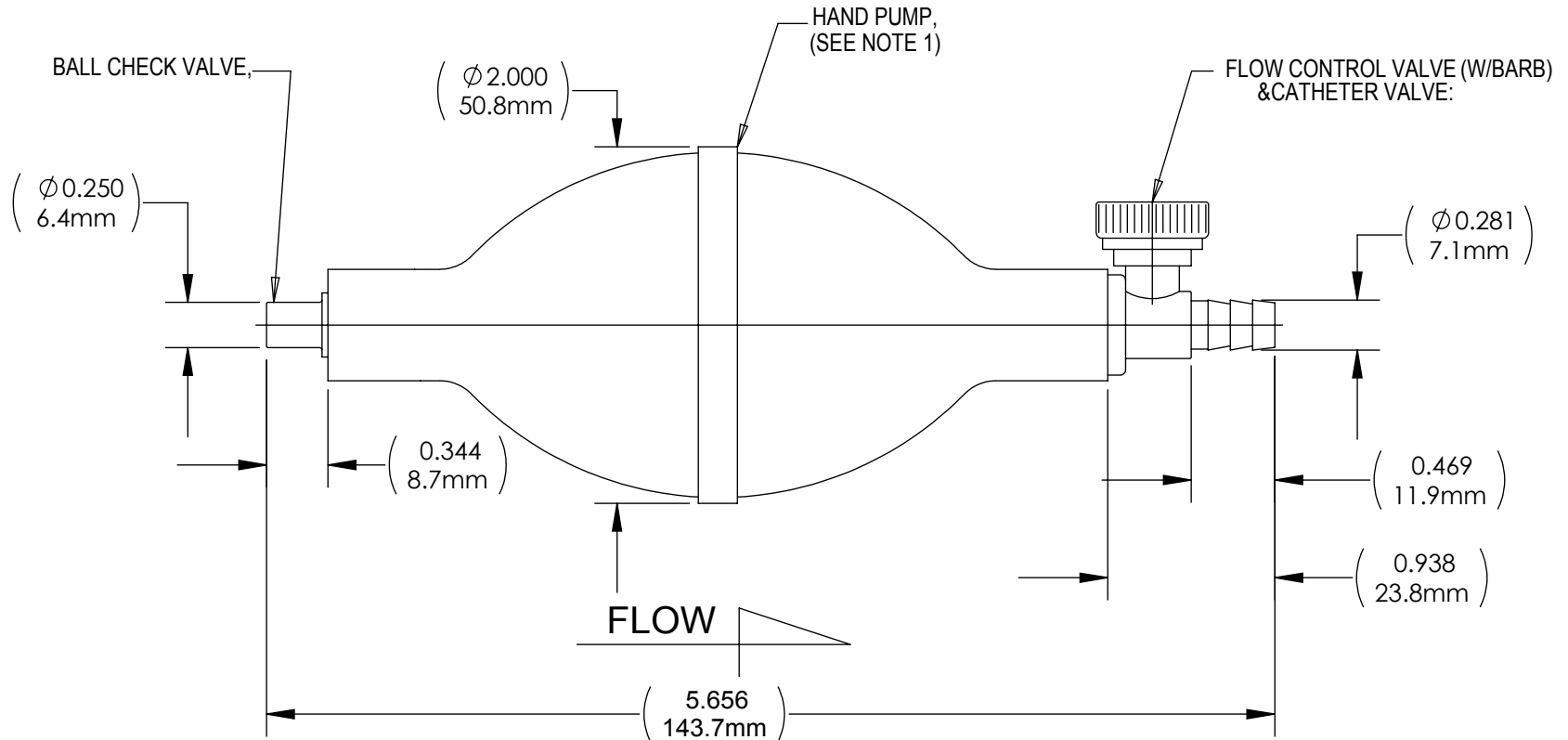
REV
E



Customer Drawing

Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
D	UPDATE BORDER, NOTES, CRITICAL DIMENSIONS ECN3992	2/24/09	AK
E	REMOVE SUFFIX "B", & "DB" ECN 4062	6/04/09	AK



QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4MM)

GATE VESTIGE: 0.01 MAX. (0.3MM)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 5 PER PART.

NOTES:

- SUFFIX "X" INDICATES COLOR:
BK - BLACK
- CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH NOMINAL,
DIMENSIONS IN MILLIMETERS BELOW.

MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

DRAWN BY

M.S.

DATE 05-11-91

APPROVED BY

JW

DATE

MATERIAL

AS NOTED

FINISH

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

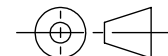
TOLERANCES:

ANGULAR: $\pm 1^\circ$

TWO PLACE DECIMAL $\pm .01$

THREE PLACE DECIMAL $\pm .005$

THIRD ANGLE PROJECTION



Halkey-Roberts

**HAND PUMP ASSY.
W/ FLOW CONTROL VALVE**

SIZE

A

SCALE

1:1

DRAWING NO.

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DO NOT SCALE DRAWING

REV

E

SHEET

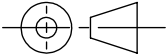
1 OF 2

DRAWING NO. CV15600BX		REV E		Customer Drawing		Revision History			
				REV	DESCRIPTION (ECO)	DATE	APPROVED		
				-	SEE SHEET 1	-	-		
				-	-	-	-		

BILL OF MATERIAL

BALL CHECK VALVE BODY: 2212RHT1118C040 ALPHA PVC GAMMA BALL : NYLON PLUG: H0500HN FLINT HILL POLYPROPYLENE
HAND PUMP: PVC, BLACK
FLOW CONTROL VALVE BODY: H0500HN FLINT HILL POLYPROPYLENE, W/ NC06120C COLORANT BLACK CAP: HMG47MD1H1000 CYCOLAC NATURAL, W/ 9C70058505 COLORANT BLACK
CATHETER VALVE: BODY: POLYPROPYLENE GAMMA STEM : BLACK SILICONE PLUG: H0500HN FLINT HILL POLYPROPYLENE

DRAWN BY M.S.		DATE 5-10-91
APPROVED BY JW		DATE -
MATERIAL AS NOTED		
FINISH		

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 
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MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA		TITLE HAND PUMP ASSY. W/ FLOW CONTROL VALVE	
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		SCALE 1:1	REV E

DO NOT SCALE DRAWING

SHEET 2 OF 2